

Introduced by Tom Nicotra Presented by Jarrod Hulme





The conservation of the world famous Iron Bridge









Rochester Road Bridge



Structural Strengthening & Refurbishment specialist

In-house Civils, Scaffolding, Preparation, Painting & Metalwork divisions

Over 500 multi-discipline group staff working nationwide

£60m Annual Turnover

45,000 SqFT Fabrication Workshop

Heywood Production Engineering Facility.

- Fabrication Area Approx. 45,000 SqFT
- 8 Overhead cranes with lifting maximum capacity of 10t.
- 5 Fabrication bays with access and egress for loads up to 27m in length.
- Excellent location with access to M62 motorway.
- Capable of providing full trial assembly in house.

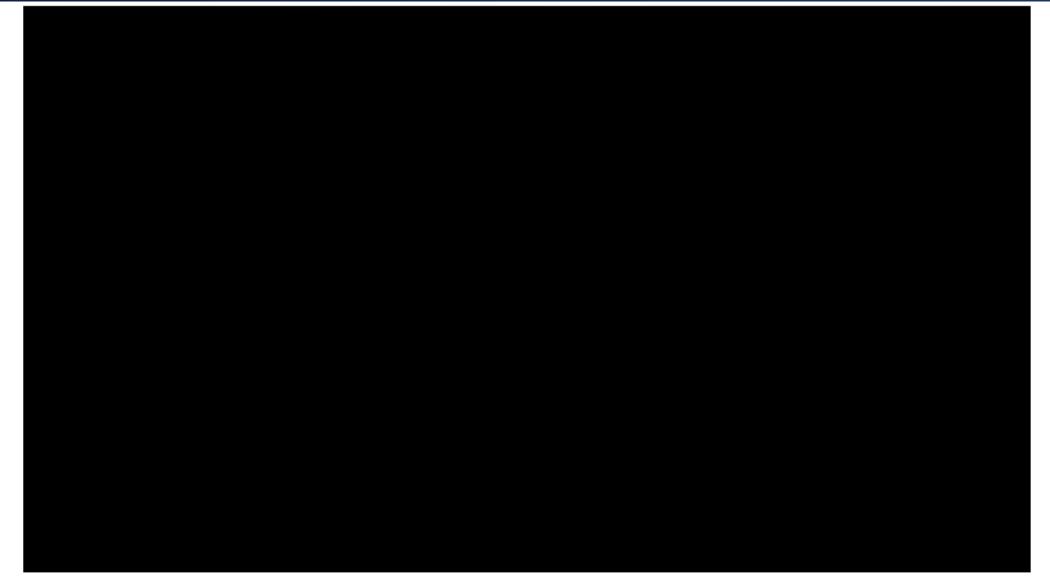
Engineering Services Director Jarrod E Hulme

Ordsall Chord Arch Rotation



Ordsall Chord Arch Location Move prior to Tandem Lift.





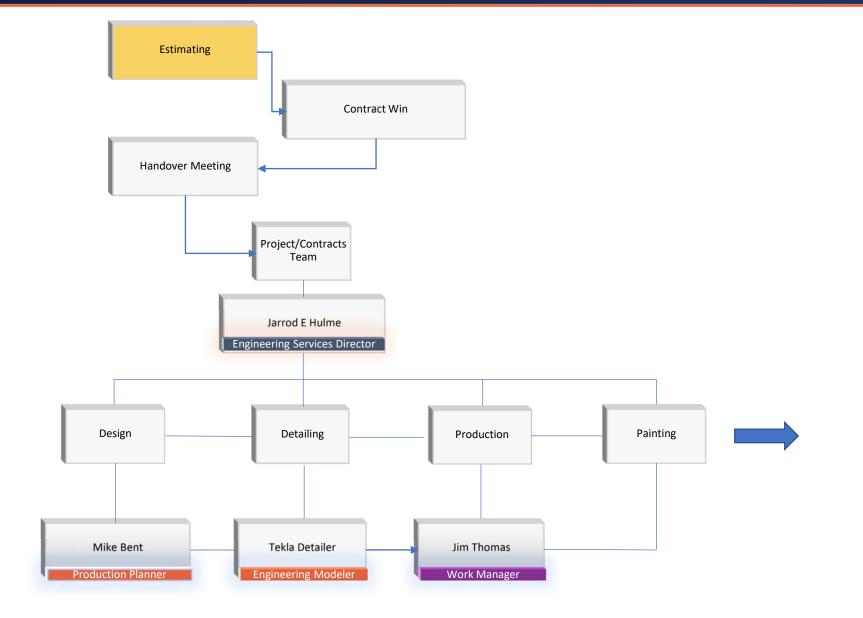
Taziker Structural Steelwork

Engineering Facility

Taziker Structures Capabilities (Heywood)

- Tekla Structures Latest Version.
- BIM Level 2 efficient.
- Integration between IFC and DWG files.
- Construction Sequence in 4d
- Programme to suit all project requirements.
- Key skills in choosing the correct plant for all lifting and transportation requirements.

Production Engineering work flow for Heywood plant.

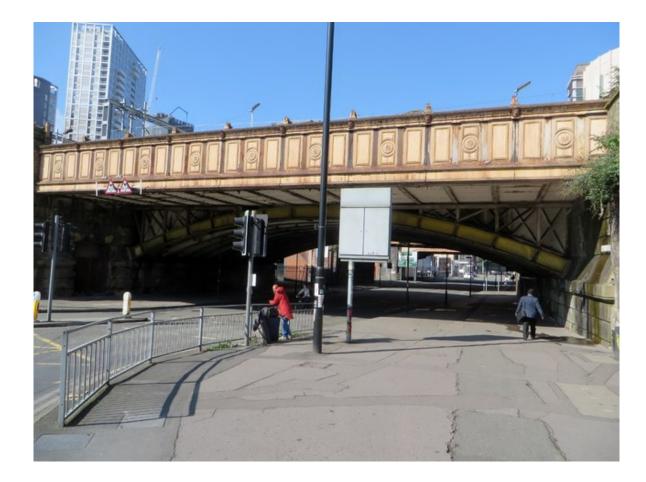


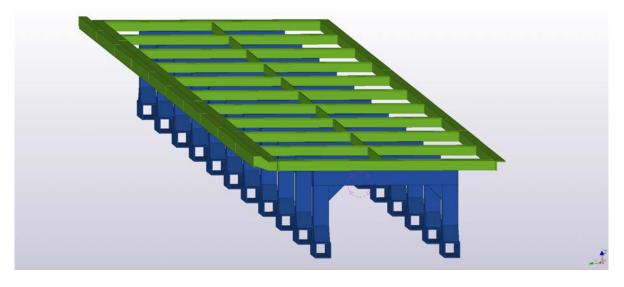
Lead Production Engineering

Office Management

Works management

- Grade II Listed
- George Stephenson
- Arch Bridge -1844 & Road Bridge -1884
- Span Approx.28m
- The road span has a parapet in cast iron with raised and fielded panels, every third one containing a rosette, and with small lion heads at intervals along the top.
- Contracted to Refurb the Front cast iron panels.
- Replace the corroded back web of the box girder with a mild steel replacement.
- Provide new connections to the existing.



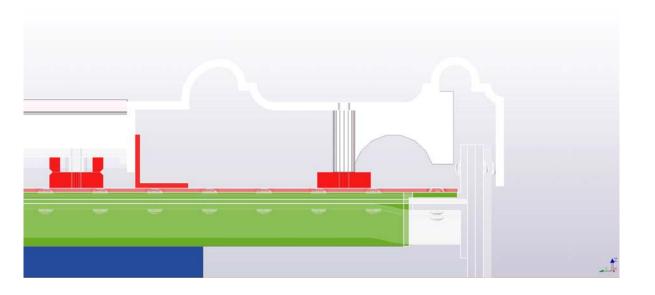


- Tekla Structures. 3d Modelling for Steel Structures.
- Point cloud information and IFC integrations
- Create Temp works Jig.
- Make safe to working environment low to the floor for safety reasons and accessibility.
- Recycle as much of the temp works as possible for future works.



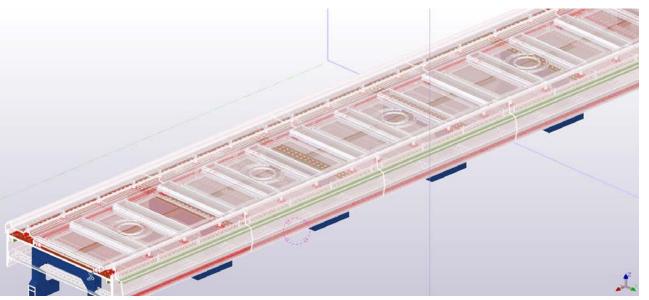
- Mild steel back panels are pre drilled with information provided from Templates created onsite.
- Created from Perspex.
- Triangular shapes to create Cheese holes to allow new plate to sit over existing rivets.





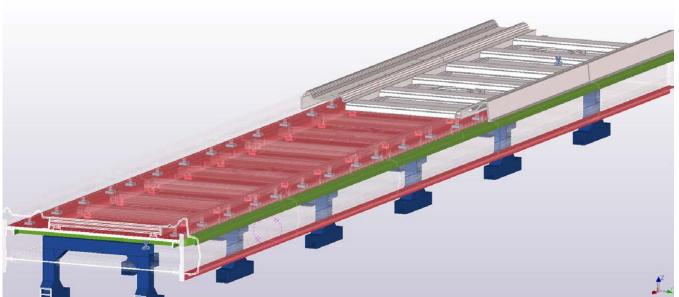
- Create new connections to fit old to new parts.
- Colour code Jigs with class to identify new materials required.
- Provide accurate details for locating trial erection and fit up.
- Order all materials & Bolts from reports gathered by Tekla.
- Prove essential site fit up to mitigate delays in Possession period.
- Identify clashes with Old to new.
- Reduce programme timescale by phasing the trial in 3 parts.





- Import IFC File to Tekla for further Design & Detailing information.
- Full Trial Erection in 3 Phases.
- Ensure site fit up and identify any potential clashes with existing.
- Reduces the risk of Progressive Tolerance errors.



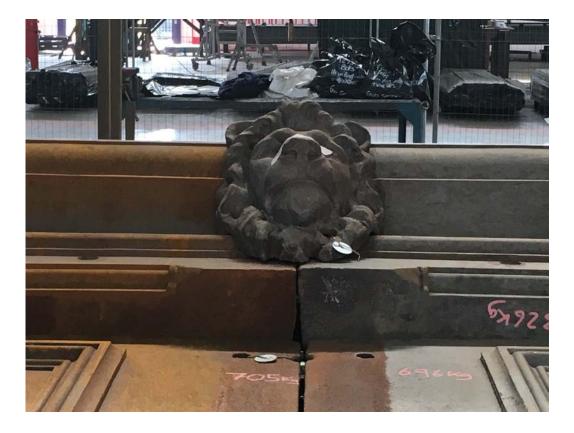


- After Trial Fit Remove cast panels and Send to Painters for blast and paint.
- Weld the new connection components to the New Mild Steel Plates.
- Remove New plates from Jig and send to Galvanizers.





- Primer painted panels being Trial Assembled on Fab Jig.
- Accurate way of mitigating risk onsite during possession time scales.
- Confidence in our abilities.
- Attention to detail.



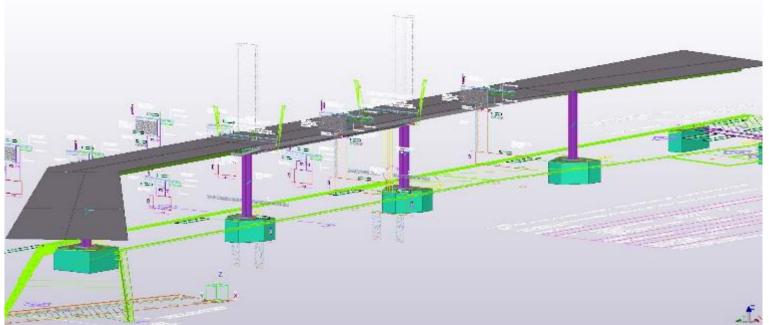
- •Footbridges.
- •Highways.
- •Rail.

TAZIKER

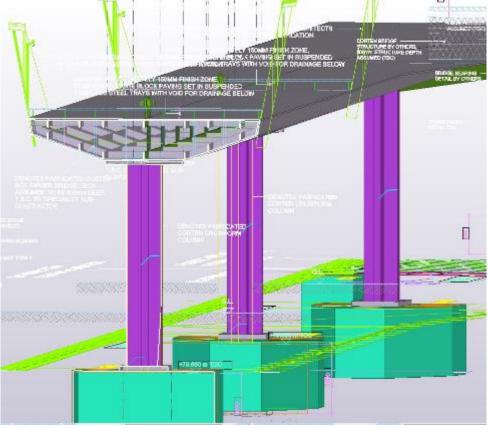
INDUSTRIAL

- •Local Councils.
- •Station Upgrades.
- •OLE Infrastructure.
- Roof Trusses and Plate Girders
- •Weathering Steel
- •Painted.

Church Walks Footbridge 165t Weathering Steel



- Weight Approx.165t
- Treatment Weathering Grade Steelwork (Shot blast only).
- Built in modular stages at Heywood.
- Assembled into larger units when delivered to site.
- Lifted in place with LR1200 Crawler crane.
- All Parapet to be assembled onsite prior to lift.
- Consideration to weld larger units onsite prior to lift maybe a solution to consider working at height.
- Modelled in Tekla Structures.
- Civils by our group Civils Division.

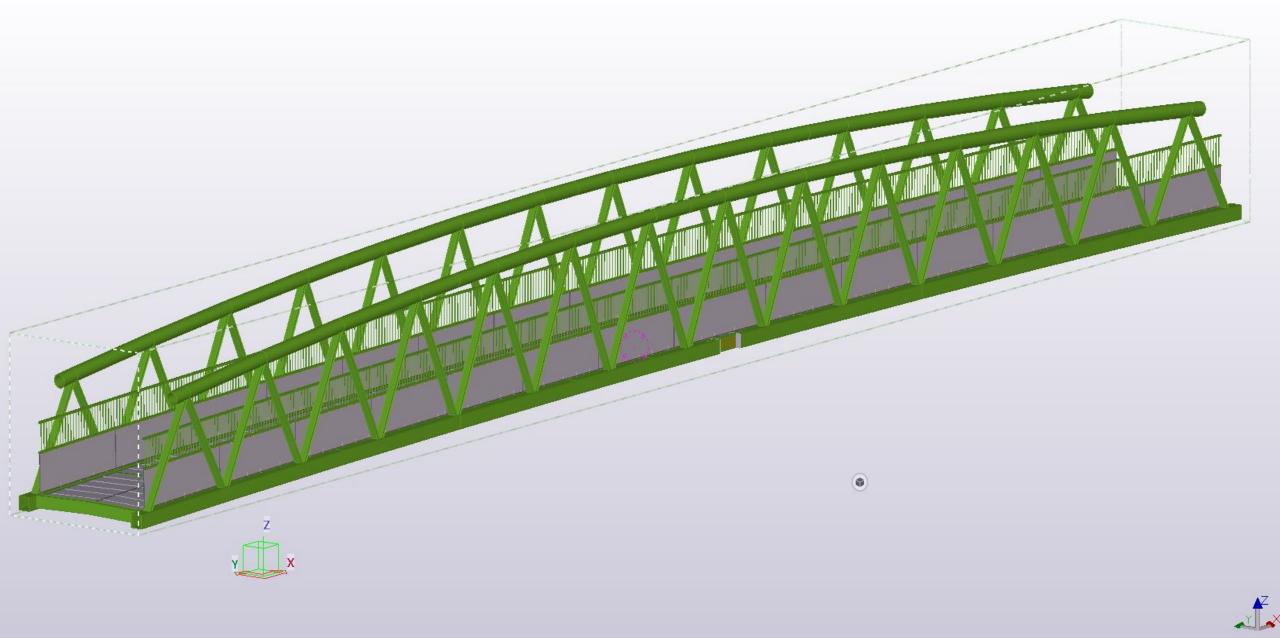


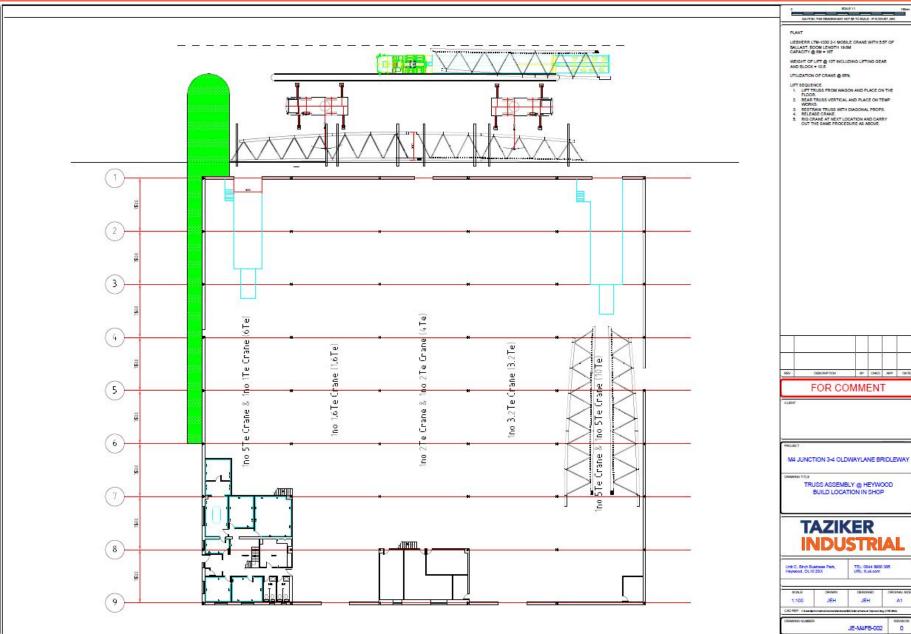
Bridge Replacement 65t Painted

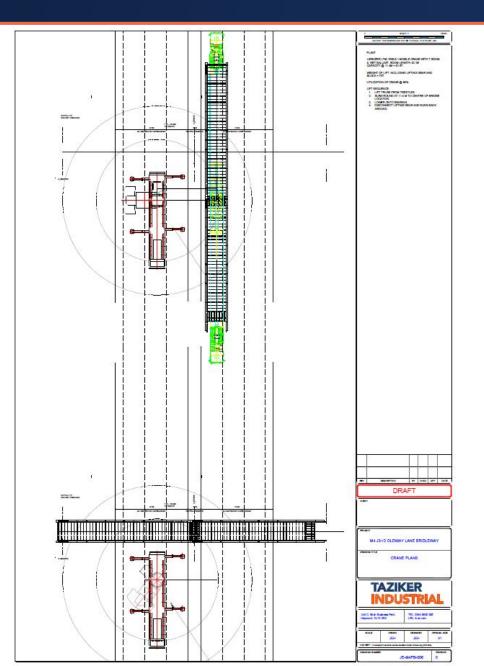


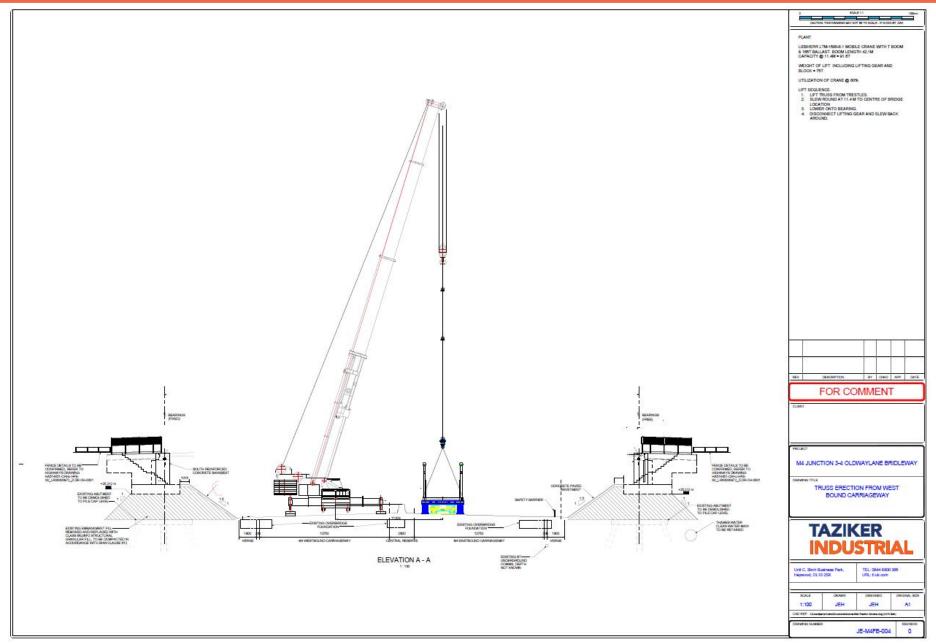
- Weight Approx.65t
- Span 24m Approx.
- Modelled in Tekla Structures.
- Treatment Highways MIO Paint system
- Built in Full at Heywood.
- Transported to Site in one span.
- Civils done by our group Civils Division.
- Parapet to be assembled onsite prior to lift.
- Install New Structure.
- Remove Existing Bridge.

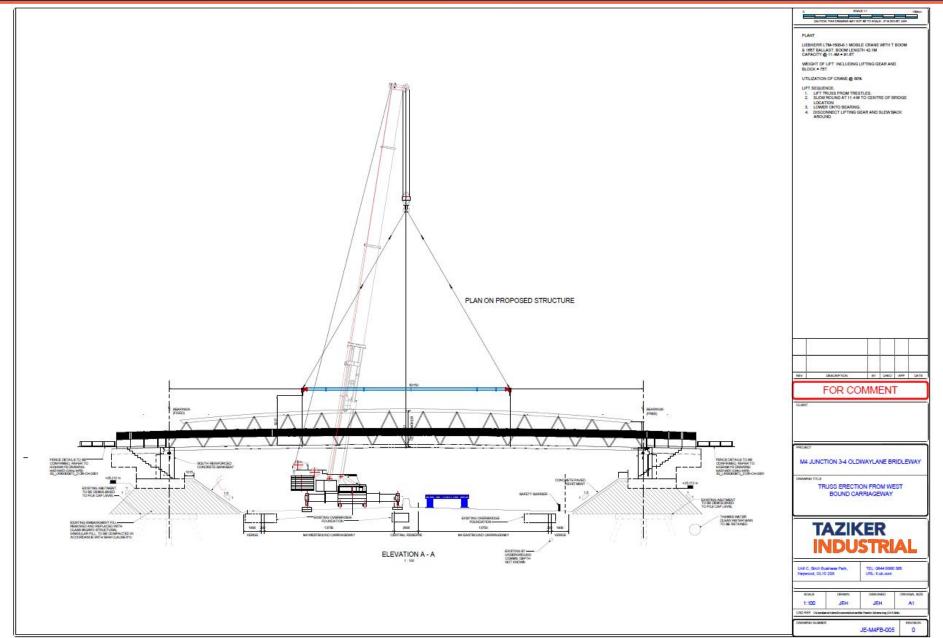












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Any Questions

